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"Tulips," 1995-2004, and "Balloon Flower (Magenta)," 1995-1999, versions of which have sold for tens of millions of dollars, were in a Koons exhibiton at Neue Nationalgalerie in Berlin in 2008 and 2009.



there's nothing shocking about using commercial for a work by a living artist. (An abstract canvas by motifs as fine art. But it may come as a surprise that German painter Gerhard Richter sold for \$34 million some people in the art industry regard neo-Pop the previous month.) Koons as the leading figure of his generation. And his sculptures sell for tens of millions of dollars.

in color-coated steel, sold last year at Christie's New Pinchuk paid \$23.6 million at Sotheby's New York for casino owner Steve Wynn. That was a record for the shaped like a Valentine's Day chocolate box. >

A quarter-century after the death of Warhol, artist and remains the second-highest price paid

"Balloon Flower (Magenta)," from the same series, went for \$25.8 million at Christie's London in 2008, "Tulips," a cluster of 15-foot-long balloon blossoms and a year earlier Ukrainian businessman Victor York for \$33.7 million. The buyer was Las Vegas "Hanging Heart," a 9-foot suspended steel bauble

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Peerless Popularity

At mid-career, Koons, 58, is at the top of his game, with collectors and museums competing to acquire his works. He regularly exhibits in the United States and Europe; in 2008 alone he had shows in the Neue Nationalgalerie in Berlin, Germany, on the roof garden of the Metropolitan Museum in New York City and in the French royal palace at Versailles. When the new U.S. embassy opened in Beijing, China, "Tulips" graced the reflecting pool out front, on loan from the artist.

Perhaps the key to his success is the cozy relationship Koons has cultivated with fabulously rich collectors. Los Angeles developer and philanthropist Eli Broad calls him "a good friend" and has amassed two dozen of his works. Greek construction tycoon Dakis Joannou, another billionaire, has more than three dozen pieces by Koons, including a custom paint job for his yacht. Other megawealthy devotees include Christie's chairman François Pinault and Connecticut newsprint mogul and art magazine publisher Peter Brant. Their deep-pocketed advocacy has boosted prices and continues to buoy the Koons market.

Earlier this year, he had simultaneous exhibitions at Larry Gagosian and David Zwirner in Manhattan's Chelsea neighborhood, arch rivals among the world's most powerful galleries. Dealers generally prefer to have exclusive representation, but Koons, like a number of star artists, can call the shots. He is more CEO of a corporate brand than an artist in the traditional sense, overseeing fabrication of new product lines in a factory-like workshop in Manhattan.

"Balloon Dog," 1994–2000, is his icon. The 10-foot-tall canine—which comes in mirror-finished blue, magenta, yellow, orange and red steel—is one of the most recognizable works of contemporary art, matching Damien Hirst's notorious pickled shark (a dark riff on Koons' floating basketballs). It may be a king-size child's toy, but the work's voluptuous pneumatic volumes and lustrous reflective surface dazzle audiences from K-12 and beyond. His menagerie includes similarly seductive balloon swans, rabbits and monkeys, typically issued in editions of five uniquely colored examples.

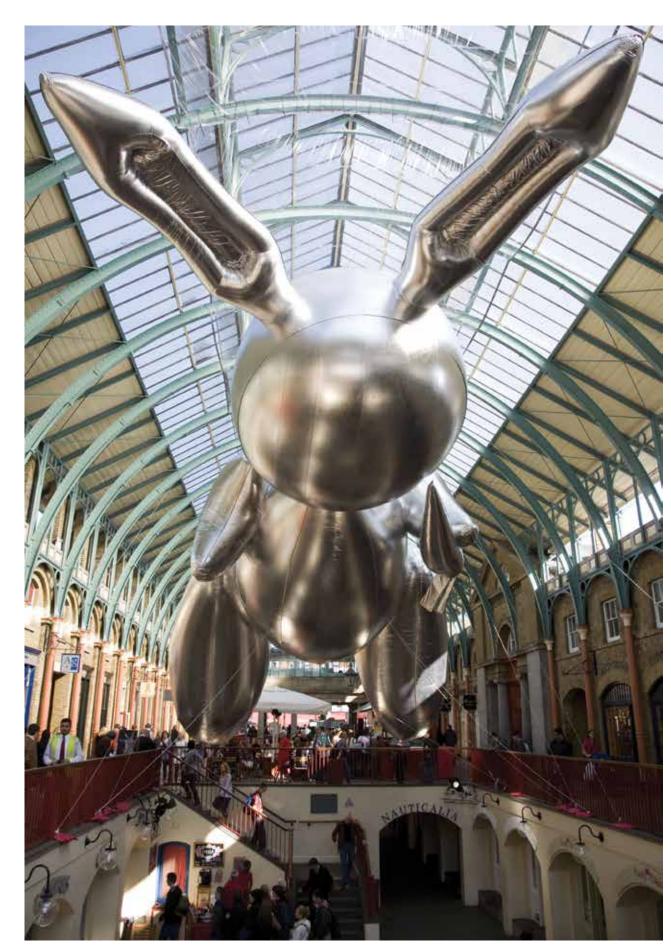
His most picturesque work is "Puppy," an adorable 43-foot-tall West Highland Terrier composed of tens of thousands of flowering plants shelved on an irrigated armature. First exhibited in Germany in the early 1990s, a second version of the topiary terrier permanently guards the famed Guggenheim Museum Bilbao in Spain and another is on the lawn of Peter Brant's Greenwich, Connecticut, farm. Would-be detractors often come away reluctantly enthused by the technical perfection, exuberant visual effects and childlike innocence of such seemingly silly sculptures.

How did Koons become such a phenomenon? ▷



"Balloon Dog (Yellow)," 1994-2000, and "Sacred Heart (Red/Gold)," 1995-2007, in the outdoor exhibition "Jeff Koons on the Roof" at the Metropolitan Museum of Art, New York, in 2008.

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A helium-filled balloon "Rabbit" was created for the 2007 Thanksgiving Day Parade in New York, and two years later was suspended in the South Hall of Covent Garden in London.



"Michael Jackson and Bubbles," 1988, a porcelain figurine of the pop star and his pet chimpanzee.

Path to Prominence

Born in 1955 to a middle-class family in York, Bubbles. Another piece featured a painted-wood Pennsylvania, Koons took art lessons as a child and pig being pushed by babies, titled "Ushering in sold his Old Master-style paintings in his father's Banality." furniture store. "I always believed that I got into art because my parents encouraged me to feel I had to snicker or gag, Koons came out with a body more skill in that area than my [older] sister," Koons of work that nearly ended his career. He hired says. He studied at Maryland Institute College of La Cicciolina, a Hungarian-born porn actress and Art and at the School of the Art Institute of Chicago member of Italian Parliament, to collaborate on before moving to Manhattan in 1977, where he a porn film. Instead, they posed for photographs sold tickets and memberships at the Museum of of hardcore sex acts that were exhibited amid Modern Art, then guit to tele-market securities on sculptures of flowers, cherubs, puppies and a Wall Street.

After his first solo show in 1985, he guit Wall of rock crystals. Street to focus on his art, creating the welland a 41-inch inflatable "Rabbit." Their high-polish, silvery surfaces transformed cheap mass-market intriguing updates to the tradition of sculpture.

now in painted wood or porcelain made to order by

Before critics had made up their minds whether marble bust of Koons rising heroically from a base

When the "Made in Heaven" series was shown received "Statuary" series, including stainless- at the Venice Biennale in 1990 and a year later at steel renditions of the Jim Beam train decanter a gallery in New York, the "Culture Wars" were raging, with conservatives railing against "obscene" or "blasphemous" art, and the work was seen as a items into objects that critics and curators deemed publicity-seeking provocation. Many critics found the images repellent rather than erotic, and Koons, His next series, "Banality," offered more kitsch, who had married the porn star, was spouting loony patter about the series' relationship to divine love European craftsmen. Ceramics included a topless—and the Sacred Heart of Jesus. It looked like Koons starlet embracing the Pink Panther and a rococo would go the way of fellow '80s art stars whose gold-and-white Michael Jackson and his pet chimp, careers evaporated in the market downturn. ▷

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Two views of "Pink Panther," a porcelain piece from the 1988 "Banality" series.



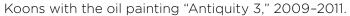
The towering topiary "Puppy" has presided over the plaza of the Guggenheim Bilbao in Spain since the museum opened in 1997.

The scandal got ugly when Koons and La Cicciolina divorced in 1992, and she absconded to Italy with their son, Ludwig Maximilian, prompting Koons to spend millions seeking to regain custody. He came back with flower "Puppy" in 1992, then dropped out of sight and began working on "Celebration," a series of child-themed paintings and sculptures in honor of Ludwig that included "Tulips," "Hanging Heart" and "Balloon Dog."

To finance fabrication, a consortium of billionaire collectors prepaid for works, but costs spiraled out of control and Koons and his business partner, former Citibank art adviser Jeffrey Deitch (who later became director of the Museum of Contemporary Art in Los Angeles), handed over production to Larry Gagosian for the exclusive right to sell the series. With powerful collectors and dealers invested in Koons' future success, it was no surprise when in 1999, his porcelain "Pink Panther" sold to Peter Brant for \$1.8 million, six times the artist's previous auction record. By 2001, his "Michael Jackson and Bubbles" had sold for \$5.6 million and the Koons boom had begun. >

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The artist with assistants in his factory-like workshop in the Chelsea neighborhood of New York.

Pitchman or Parodist?

It couldn't have happened if Koons were not a pitchman par excellence. He's trim, clean-cut and always wears a dark suit and white shirt, looking like a used car salesman or FBI agent. He speaks deliberately in a near monotone, exuding the tranguil calm of a Valium addict or glassy-eyed evangelist. And he has his schtick down pat, repeating aphorisms with the practiced skill of a politician or pastor. He says that people can be intimidated by art, and he doesn't want them to feel that they have to disavow their true feelings in order to appear more sophisticated. The antidote he preaches is salvation through banality, claiming we should tolerate all levels of taste and celebrate the lowest.

And he ladles out a mix of pop psychology, spirituality and sexuality that he says lies encoded in his work, enough to keep theory-minded critics guessing. But it's not clear if his appropriated images are parodies or not. Is he debunking American culture, pointing to cartoons, consumer goods, tchotchkes, toys and pornography and asking us to disdain all the banal garbage that some people love? Robert Hughes, the late great critic for TIME magazine, dismissed him as a "parody of parodies," but others suspect that Koons is simply naïve and that

Koons says that his affection is sincere and that he presents undemanding subjects to endorse populist taste, and his supporters swear his populism is heartfelt. Yet, part of his appeal is the apparent irony of his overt bad taste.

Masterina the Art Business

Koons' success as an artist is all the more astonishing when one considers that he takes his motifs directly from popular culture and hires others to do the fabrication. He says he is in the lineage of Marcel Duchamp, who first used "readymade" found objects as artworks, but Koons has had to settle a number of copyright infringement lawsuits for what courts deemed his piracy of images.

He has professionalized Warhol's concept of the artist's studio as "Factory." His block-long Chelsea workshop is a light-manufacturing facility, replete with front office and a maze of rooms devoted to phases of production. He employs as many as 80 assistants at a time, grouped into teams making digital mock-ups, transferring images to canvas, mixing pigments, painting canvases or metal casts, or polishing sculptures fabricated by Carlson & Co. near Los

By making art that mimics sleek consumer products in exquisitely fabricated industrial materials. Koons celebrates consumerism and provides his patrons with durable long-term investments. "I've always wanted the viewer to feel a sense of security in the work," he told Calvin Tomkins for a New Yorker profile, sounding like the Mr. Rogers of contemporary art. >

theorists read satire where none is intended.

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"Balloon Swan (Blue)," "Balloon Monkey (Red)" and "Balloon Rabbit (Yellow)," all 2006-2013, arrayed in a showroom at Gagosian Gallery.

Coming Attractions

Wheeler, his former production manager whom says he looks forward to firing off. he married in 2002. (He won custody of Ludwig, Pennsylvania that belonged to his grandparents.

suburban aesthetics. He currently is making replicas the annals of art history.

Koons himself has become a wealthy family man. of the Liberty Bell and The Dictator, a Civil War He has four children with his second wife, Justine cannon with a two-and-one-half-mile range that he

But Koons seems to know that his best work is who remains in Italy, and has become close to a public monuments like the flowering "Puppy" that daughter who was put up for adoption when he have a magnetic appeal to broad audiences. His was a college student.) He lives in a townhouse on most spectacular ongoing project would create an Manhattan's Upper East Side—reportedly filled with iconic landmark in front of the Los Angeles County works by Courbet, Magritte, Dalí, Lichtenstein and Museum of Art on Wilshire Boulevard. The idea is contemporary artists—and escapes to the farm in to dangle a full-scale, 70-foot-long metal replica of a 1943 Baldwin steam locomotive from a 160-foot His career is flourishing with a retrospective crane. Several times a day, the wheels will spin, opening at the Whitney Museum in New York City in the funnel will smoke and the whistle will blow as June then traveling to the Centre Pompidou in Paris the train picks up speed then slows to a stop. The and possibly the Museum of Contemporary Art in spectacle will no doubt thrill visitors, especially Los Angeles. He has received honorary degrees and children. But it could be seen also as a dramatic awards, and was commissioned to create a limited- emblem of post-industrial America: the iron horse edition "Balloon Venus" container for vintage Dom that facilitated Westward expansion and economic Pérignon. Recently, he cast classical antiquities in boom hoisted like a still-kicking carcass. The \$25 plaster and affixed blue-glass lawn "gazing balls" million cost has delayed the project, but one day to their bodies—a combination of art history and it may be realized, assuring Koons another page in

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